

**Work Order ID 70277**

Thursday, June 02, 2011 1:07:08 PM

Page 1

Item ID: D350-561-143

Accept

Setup Start

Revision ID:

Item Name: Dual Cargo Mirror Assembly

Stop

Start Date: 6/2/2011 Start Qty: 2.00

Required Date: 6/24/2011 Req'd Qty: 2.00

Cust Item ID:

Reference:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev D

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D350-561-143 CHG003

*Sublog**off for CL 11-6-9*

105

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

*11/6/95 20*

110

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

*Sublog**(2)*

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Page 2

Item ID: D350-561-143

Accept



Setup Start



Revision ID:

Item Name: Dual Cargo Mirror Assembly

Stop



Start Date: 6/2/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-561-143

Rev c

11/6/11 (2)

130

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

11/6/11  
MF  
11-08-09

# Picklist Print

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Page 1

Work Order ID: 70277

Parent Item: D350-561-143

Parent Item Name: Dual Cargo Mirror Assembly



Start Date: 6/2/2011

Required Date: 6/24/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DS19379) EC verified by:JLM IPP rev  
B 10.02.16 per ecn 10-523 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-561-045

CH7002

Manufactured

No

105

Each

1.0000

1

2



Dual Mirror Accessory kit



70278

Location

Loc Qty

Loc Code

FG041

1

69466

1

D350-561-141

CH7003

Manufactured

No

105

Each

1.0000

1

2



Single Cargo Mirror Assembly



70279 11/6/11

Location

Loc Qty

Loc Code

FG041

1

66686

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ON

## 5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Part Number	Description
X	1				D350-561-041	SINGLE MIRROR INSTALLATION
	X				D350-561-043	DUAL MIRROR INSTALLATION
	1	X		1	D350-561-045	MIRROR KIT
			X	1	D350-561-141	SINGLE MIRROR INSTALLATION
				X	D350-561-143	DUAL MIRROR INSTALLATION
1		1	1		D2011-101	Mirror
1					D2012-101	Arm
1					D2012-103	Arm
1			1		D2012-105	Arm
2			1		D2012-107	Clevis
1					D2012-109	Bracket
1			1		D2012-111	Bracket
4		2			D2012-113	Clamp
1			1		D2012-115	Bracket
4			2		D2022-101	Spacer
4					D2856-100-325	Abrasion Strip
1*		1*	1*		D3014-1	Locknut
			1		D3629-1	Bracket
			1		D3635-1	Gasket
		2			D3635-3	Gasket
			1		D3646-1	Arm
			1		D3646-3	Arm
			2		D4070-041	Clamp
2		2	3		AN3-4A	Bolt
2			3		AN3-5A	Bolt
1			1		AN3-6A	Bolt
2			1		AN4-10A	Bolt
3			3		AN4-5A	Bolt
14		4	8		AN960JD10	Washer
9		2	8		AN960JD416	Washer
1*		1*	1*		AN960JD416L	Washer
5		2	4		MS21042L3	Nut (or MS21042-3)
5			4		MS21042L4	Nut (or MS21042-4)

\*INCLUDED AS PART OF D2011-101 MIRROR

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Revision: D

Date: 10.06.16